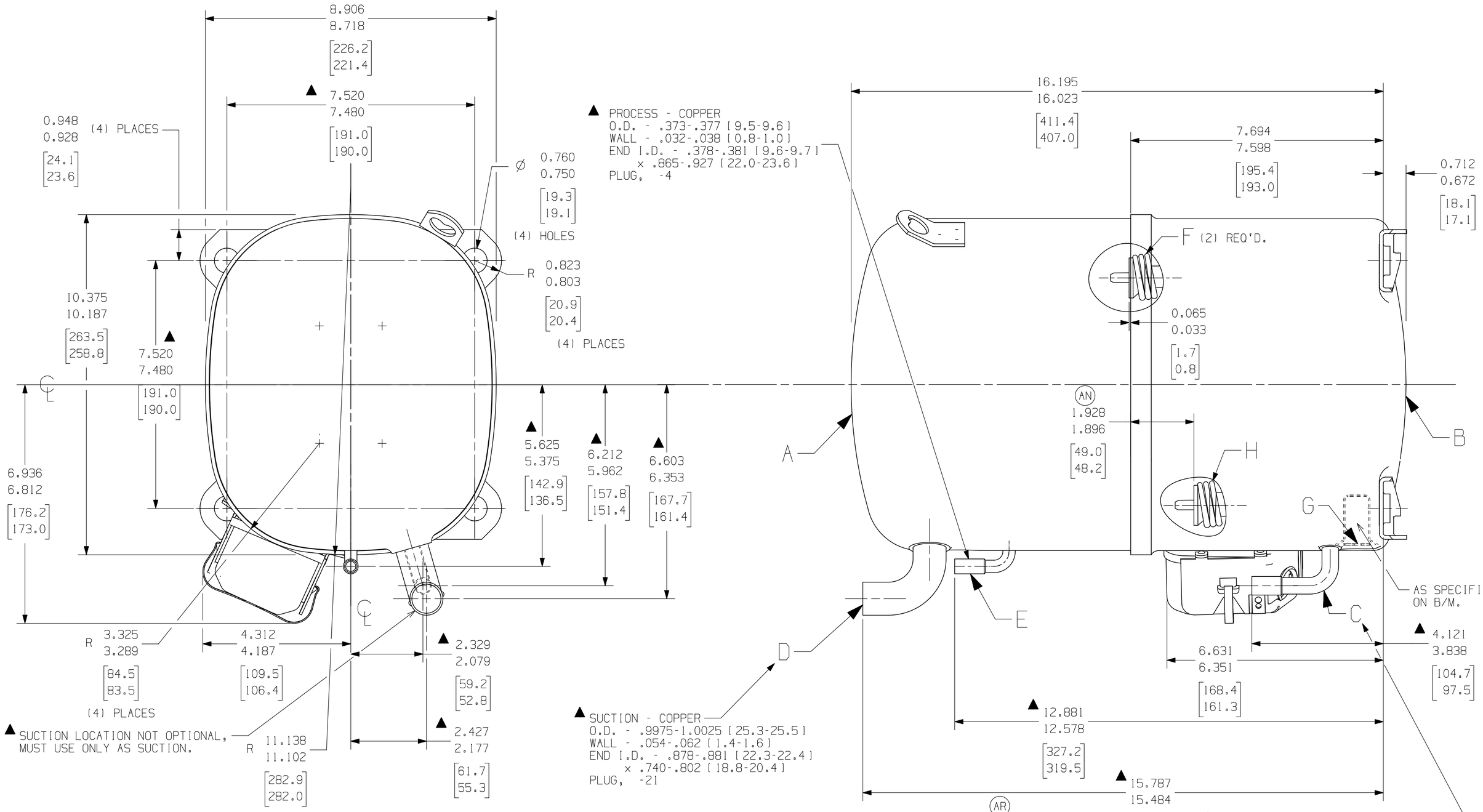
DRAWING NO.
DCAG-002



▲ PROCESS - COPPER
O.D. - .373-.377 [9.5-9.6]
WALL - .032-.038 [0.8-1.0]
END I.D. - .378-.381 [9.6-9.7]
× .865-.927 [22.0-23.6]
PLUG, -4

▲ SUCTION LOCATION NOT OPTIONAL, MUST USE ONLY AS SUCTION.

▲ SUCTION - COPPER
O.D. - .9975-1.0025 [25.3-25.5]
WALL - .054-.062 [1.4-1.6]
END I.D. - .878-.881 [22.3-22.4]
× .740-.802 [18.8-20.4]
PLUG, -21

▲ DISCHARGE - COPPER
O.D. - .5605-.5645 [14.2-14.3]
WALL - .0545-.0615 [1.4-1.6]
END I.D. - .503-.506 [12.8-12.9]
× .855-.917 [21.7-23.3]
PLUG, -25

MANUFACTURING NOTES !

1. SEE DWG. #AHT-17 FOR ASS'Y. OF DISCH. CONN. TUBE & LOWER SHOCK LOOP IN LOWER HOUSING.
2. SUCTION TUBE MUST NOT EXTEND BEYOND INSIDE SURFACE OF HOUSING.
3. SEE SPEC. "A-B" & "A-C" FOR PROCESSING.

NOTE !

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. PLACEMENT OF HEATER LEADS - THRU BOTTOM HOLE IN FENCE ON COMPRESSOR WITH COVER, OR THRU BALE STRAP HOLE ON COMPRESSOR WITHOUT COVER.

DIMENSIONING = INCHES / MILLIMETERS OR INCHES - [MILLIMETERS]

(AS)

A	HA605-11
B	HA604-6
C	34602
D	34600
E	34467
F	26223
G	28080-3
H	26222-1

(AM)

3D,VNX6

ENGLISH

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

AG

REL	LT	LC	#24XXXX-XXX CHANGE	DATE	
AT	--		EC34805 REDRAWN IN 3D NO CHANGE	ASHOK 04NOV10	
AS	5A		EC2352 WAS HA604-3	T.M.G 12ARP07	
AR	--	5A	#241151-000 WAS HA605 REVISED TO V16	T.M.G 12DEC01	
AP	--		#219823 ADDED O.A.SYMBOLS	A.S.C. 6/1/89	
AN	D2		#217665 WAS 1.863-1.895	J.F.J. 3/22/88	
AM	D2		#217665 WAS 26222	J.F.J. 3/13/88	
AL	--		REDRAWN - NO CHANGE #212377	HB 4-29-87	

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DIS.CODE	--
NAME	SALES COMPRESSOR
DWN.	BRODERICK 4-29-87
CK.	ON FILE
APR.	ON FILE
SCALE	1/2"=1"
THIS PRINT SUPERSEDES ALL PRINTS PRIOR TO	
TECUMSEH PRODUCTS CO. TECUMSEH, MICHIGAN	
MATERIAL	NOTED
DRAWING NO.	DCAG-002

DRAWING SCALE FERRUS MATERIALS MUST NOT BE MAGNETIZED AS REQUIRED FOR SUCH COMPRESSOR ASSEMBLY.

BANNER